

CMOS BARCODE SCANNER

Version: v2.0.10

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1 Brief description

This manual mainly provides various function setting commands for barcod e reading equipment. By familiarizing with the introduction of various function commands in this manual, users can change the function parameters of the barcode reading device by scanning the setting code or sending setting commands through the interface. The product has provided parameter configuration suitable for most common application functions at the factory. In most cases, the user can put it into use without adjustment. The factory default is UART serial port output, and the default baud rate is 9600.

REMARK:

- (1) All setting parameters with * are system default parameters;
- (2) The CRC included in the commands in this document uses CRC16_XMOD EM, polynomial x16+x12+x5+1 (0x1021), the data is reversed to MSB First, a nd the data format is a string format configuration. For example, a command i s: \$xxxxxx-yyyy, the 4 digits of yyyyare the check code, and \$xxxxxx-the 8 digits are the content for calculating the checksum.

2 System Setting

2.1 Setting code switch

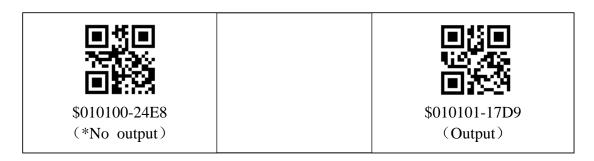
This function is whether the user can set up the device by scanning the setting code. After the setting code is turned off, the parameter configuration cannot be performed by scanning the setting code. The setting code is regarded as a normal barcode; after the setting code is turned on, the parameter configuration can be p erformed by scanning the setting code. The default is that the switch is on

Command for off setting code switch: \$010000-525C Command for on setting code switch: \$010001-616D

Note: These two commands can only be set by sending commands throug h UART and other interfaces

2.2 Switch for setting code data output

This function is whether the user outputs the scanned setting code content thr ough the UART interface.



2.3 Parameters setting

Rest to factory default

Restore all parameters to the factory default, the device will automatically rest art after this operation.



2.4 Device information

2.4.1 Firmware version



2.4.2 Unique identification code of device

After reading successfully, the device will return a string of 12 bytes to the h ost. Can be used to identify products.



\$0103A0-26B8

Read the unique code of the device (12 characters)

2.5 Custom product model

2.5.1 Set custom product model number

Under this function, the user can name the product model number by himself, an d then it can be read by the read command. The steps to set a custom product model are as follows:

(1) Set the custom product model number by scan following setting codes:



\$010204-73F0 Enter the setting state of custom product model name

(2) Make a non-setting QR code of a customized product model number and sca n the code. The buzzer sounds three times to indicate the setting is successful, an d the buzzer sounds once to indicate the setting failed. as follows:



Custom product model number test code, scan the following code after setting in step (1), the custom product model will be set to CUSTOM PRODUCT MOD EL TEST, scan 2.5.2 to read the command code of the custom product model or send a command It can be read out.

Notice:

- a. The total characters of the customized product model number cannot excee d 100 bytes, otherwise the setting will fail;
 - b. After the setting fails, you need to restart the setting from step (1);
- c. After the setting is successful, if you want to modify the setting model, dir ectly restart the setting from step (1), and the original setting model will be cleare d;
- d. After the setting is successful, restoring the factory settings will also retain the set model number.

2.5.2 Read custom product model number

Read the customized product model number set by the user



\$010205-40C1 (read customized product model number)

2.6 Restart

The device will restart immediately after scanning the setting code or sending the setting command.



3 Communication setting

3.1 Interface settings

The factory default is UART interface output. If you need other interface output, scan the enable code of the corresponding interface to switch, the settin g will not take effect immediately, you need to manually restart the device to take effect, and the set interface will not be restored after scanning and restoring the factory settings. Keep the original settings unchanged.

3.1.1 UARTserial output

If the data output interface is switched to UART serial output, it will not take effect immediately, and it needs to be manually restarted to take effect.

The default output configuration of the serial port is: baud rate-9600bps, s top bit-1 bit, data bit-8 bits, parity bit-none, no flow control. The baud rate can be changed according to the setting in section 3.1.3.



3.1.2 UART serial port work settings

By default, the UART serial port keeps sending no matter what interface o utput mode it is in. The receiving will be turned off in the USB virtual serial port output mode, and it will be turned on in other modes. It can be set to only use the serial port to transmit data in the UART serial port output mode.

(Note: The default parameter of v4.x.39, v6.0.9 and higher version is "only work in UART serial output mode", the default parameter before v4.x.39, v6. 0.9 is "no matter what interface Keep working in output mode".)



\$020E01-51BD

Keep working regardless of interface out

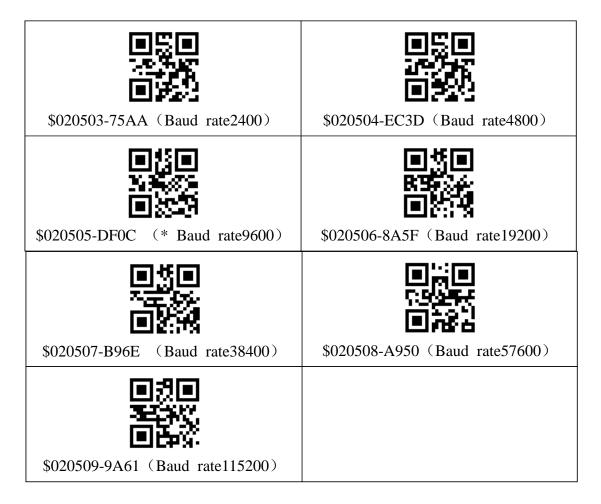


\$020E00-628C

*Only work in UART serial port output

3.1.3 UART serial port baud rate setting

The baud rate of the serial port is adjustable, and the default bit is 9600, whi ch will take effect immediately after setting.



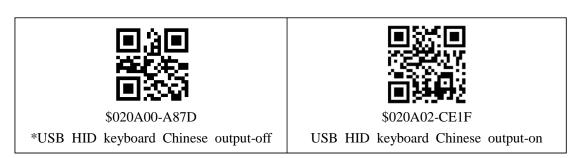
3.1.4 USB HID keyboard output

The data output switch bit USB HID keyboard interface output will not take effect immediately, and it needs to be manually restarted to take effect.



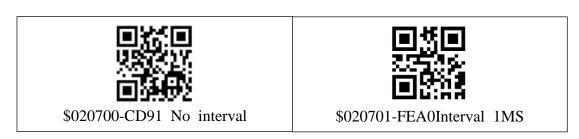
3.1.5 USB HID keyboard output Chinese settings

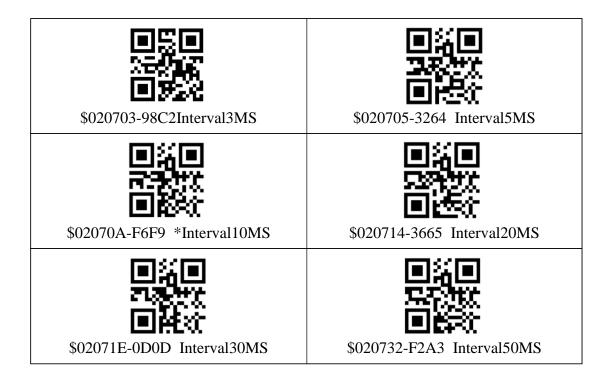
USB HID keyboard output Chinese is currently only applicable to window s system, currently does not support Chinese output on Android and Linux dev ices. Chinese output is turned off by default.



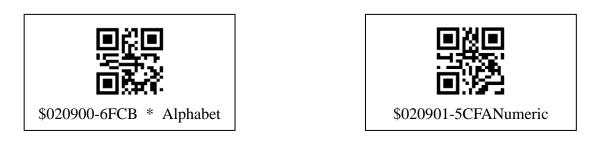
3.1.6 USB HID keyboard output interval time

The USB HID keyboard is a character-by-character transmission. Through this setting, the character output speed of the embedded scanner can be change d to meet the requirements of the host. The default is 10ms interval.





3.1.7 USB HID virtual keyboard numeric keyboard selection



3.1.8 USB HID keyboard layout

The USB HID keyboard defaults to the USA keyboard output.

\$020C00-4515	\$020C01-7624	\$020C02-2377		
*USA	Belgium	Finland		
\$020C03-1046	\$020C04-89D1	\$020C05-BAE0		
France	Germany	Sweden		
\$020C06-EFB3	\$020C07-DC82	\$020C08-CCBC		
U.K	Norway	Spain		
\$020C09-FF8D	\$020C0A-7E7D	\$020C0B-2B2E		
Portugal	TurkeyQ	Japan		
\$020C0C-181F Czech Republic	\$020C0D-8188 TurkeyF			

3.1.9 USB virtual serial port output

The data output is switched to the USB virtual serial port output, it will not take effect immediately, and it needs to be manually restarted to take effect.

In the window system, you need to install the USB virtual serial port driv er (win10 system may automatically install it), and then use the serial port debugging assistant software to open the port for debugging or development. In the Linux system, a ttyACM node will be added.



3.1.10 USB HID POS output

In USB HID POS mode, PID is 0xA4AF, VID is 0x0525, packet size is 3 2 bytes, input is 32 bytes, output is 32 bytes, there will be a header and a he ader before and after the module sends data.

The content of the header is: the number of bytes of the QR code content + the length of the check;

The content of the package is to send 32 bytes of data each time, and a checksum is added at the end of the content. The checksum is the sum of all the data in the content package;

The end of the packet is a packet containing only one byte of 0X0D.

(Note: Only FW v4 series version, and v4.x.39 and later versions support t his function.)



3.2 Host command response mode

When using the interface to send a setting command, it returns setting stat usof response mode of. The default is no answer.

No response: After sending the setting command, there is no response con tent to return whether the setting succeeds or fails.

Response mode 1: The response is fixed content. The response to the suc cessful execution of the command is: \$000100-6148; the response to the failure of the command execution is: \$0001FF-A91F.

Response mode 2: The first 5 characters of the response are the same as the first 5 characters of the command sent to the device; for the 6th to 7th ch aracters, the command execution is successful: "00"; the command execution fa ilure is: "FF"; the 8this a fixed character "-"; the 8th to 12th characters are C RC16 checking.

Note: (1). There is no response to read commands (such as reading device information), and the read content will be directly responded;

(2). When sending "enter online upgrade status", it will only reply that the command is executed successfully, which only means that the command has been received.



\$020B00-33A1 (* No response)



\$020B01-0090 (Response mode1)



\$020B02-55C3 (Response mode2)

3.3 Heartbeat query

3.3.1 1 Heartbeat mode 1

The host can check whether the code scanning module has a heartbeat res ponse by sending a heartbeat query command, so as to determine whether the code scanning module is working normally.

Heartbeat query: \$01036F-D9DF Heartbeat response: \$010370-4C10

3.3.2 Heartbeat mode 2

power upThe following phenomena will occur after enabling heartbeat mode 2:

1. Heartbeat will send 0x82 0x83 every 10 seconds; 2. Power up will be sent after power -on and restart



\$383700-7DC3 *heartbeat mode 2-off



\$383701-4EF2 heartbeat mode 2-on

4 Reading parameter settings

4.1 Reading mode

In order to be suitable for different scenarios, the scan code module has a variety of reading modes, and the default is the auto sensing reading mode, T he settings are effective immediately.

4.1.1 Auto-sensing mode

In auto-sensing mode, when a barcode enters the field of view of the device, the device will start to read it once. When the reading is successful or the reading exceeds the "single reading time", the reading will stop.



4.1.2 Continuous Mode

In the continuous reading mode, the device reading will continue to be turned on and will not be affected by the "single reading time".



4.1.3 Manual mode(button/key mode)

In manual mode, the key will be used to control the code reading. There are 3 control methods. In order to prevent the setting code from being scanned by mistake and the code cannot be scanned (in the case of no button connect ion), it is recommended to use the interface to send the setting command to s et to this mode, so as to ensure that the setting can be set through the setting command.

(1) **Key once trigger mode:** Press the key once to start the reading. When t he reading is successful or exceeds the "single reading time", the device stops reading;

Command: \$100000-AF9D

(2) **Key hold mode:** In this mode, the reading is started when the button is p ressed, and the reading is stopped when the button is released. When the reading is successful or exceeds the "single reading time", the device stops reading;

Command: \$100001-9CAC

(3) **Key switch continuous mode:** In this mode, the key acts as a switch. W hen it is pressed, it starts continuous reading, and when it is pressed again, it stops reading. The opening period is not affected by the "single reading time".

Command: \$100002-C9FF

4.1.4 Command trigger mode

The command trigger mode should be applicable in the key-press once trigger mode, the key hold mode or the auto-sensing mode. The command trigger in the command trigger mode is read as follows:

Command trigger 1: The reading is triggered after sending the command. Wh en the reading is successful or exceeds the "single reading time" or when the "command triggered stop" is received, the device stops reading;

Command: \$108000-ADB0

Command trigger 2: After sending the command, the continuous reading is tri ggered, and the device will stop reading only after sending the "command of t rigger stop";

command: \$108001-9E81

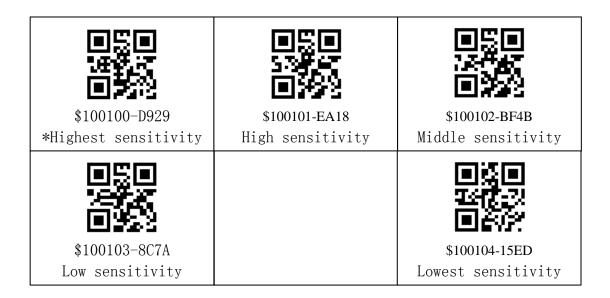
command trigger stop: It is used to stop the reading triggered by "Command

Trigger 1" and "Command Trigger 2".

command: <u>\$108003-F8E3</u>

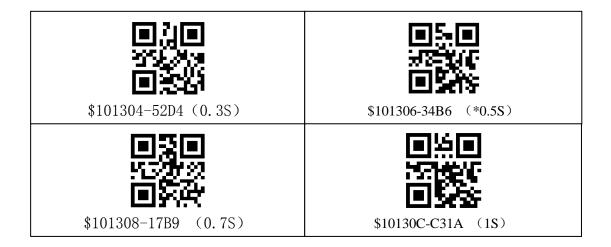
4.2 Automatic sensing sensitivity

This setting is only valid when the "Reading Mode" is "Auto-sensing"; the higher the sensitivity, the easier it is to trigger the device to enter the reading state, the lower the sensitivity, the less likely it is to trigger the device to enter the reading state. The sensitivity needs to be set according to different see narios, Under normal circumstances, the default settings can be used. The default is the highest sensitivity.



4.3 Auto-sensing restart delay setting

This setting is only valid when the "Reading Mode" is "Auto-sensing"; it is used to set the delay time for the next automatic sensing start after the barc ode is read; it is not recommended to set the delay too short, otherwise it will cause multiple readings by one scan. The default is 0.5s...

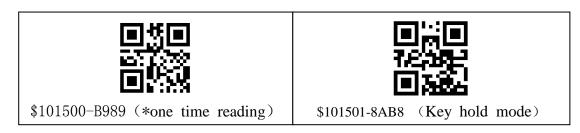


4.4 Auto-sensing button mode (for engine)

You can choose the mode of auto-sensing and pressing the key to trigger the reading.

One-time reading mode: press the button once to forcefully trigger an au tomatic induction reading per unit time

Key hold mode: After pressing once or twice in a row, the module will enter manual mode. In manual mode, the module will not automatically sense t o trigger the reading. Press the button to trigger the reading, and release the b utton to stop reading immediately. When the module stops reading and is idle for 5 seconds, the module will re-enter the auto-sensing mode.



4.5 Time of single reading

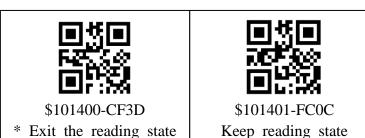
This setting is only valid when the "reading mode" is "one-time trigger", "key hold", and "auto-sensing"; when the reading time exceeds the "single reading time", the device will stop reading. The default value is 6 seconds.

\$100200-42F5	\$100203-17A6	\$100206-E853
(Infinite time)	(3S)	(*6S)
\$100209-F86D (9S)		\$10020F-E00A (15S)

4.6 The choice after reading is completed(In auto-sensing mode)

In auto-sensing mode, after finishing a reading, the module has three states tha t can be set:

- -. Keep reading state
- -. Exit the reading state immediately
- -. Auto-sensing end mode 3: After scanning the code successfully, the fill light will flash once, and then continue to maintain the trigger state.





4.7 Manual query of motion detection status

query command: \$380000-C23C No motion-return: \$380010-F50C Have motion-return: \$380011-C63D



4.8 Motion detection status is automatically sent

This function only takes effect when the reading mode is auto-sensing mode. After enabling, if a physical movement occurs, \$380211-2B55 data will be sent to the host once within 3s.

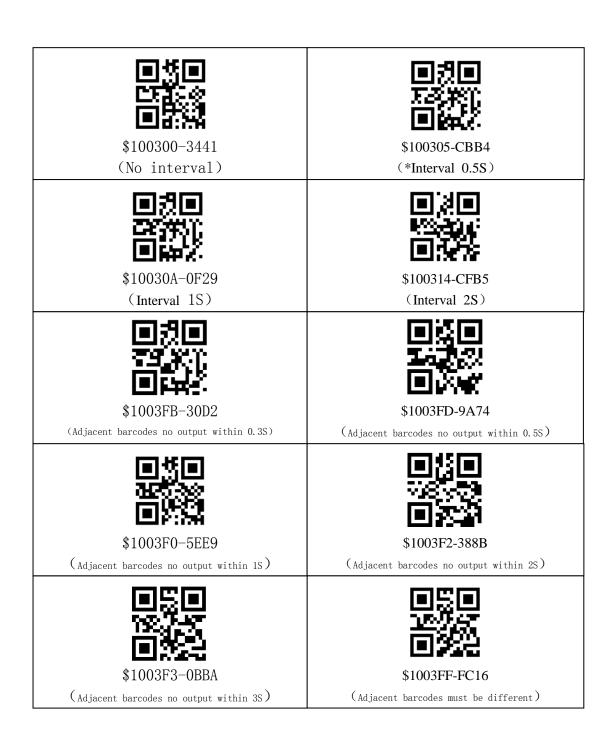




4.9 Interval of barcode reading

This setting is only valid when the "reading mode" is "auto-sensing", "con tinuous reading", and " Key switch continuous"; it is used to adjust the interval time of barcode reading to prevent read the same barcode by multiple times due to the reading speed is too fast.

Interval: Read barcode once every XX seconds. The default XX is 0.5S. **Adjacent barcodes will not be output repeatedly within x seconds:** The sam e barcode must be out of the reading area for more than x seconds before it will be read again.



5 Fill-Light and Aiming-Light

5.1 Fill-Light

5.1.1 Mode of fill-light

The fill-light can provide auxiliary lighting for shooting and reading, which can improve the reading performance. The user can set it to one of the following states according to the application environment (the default is to light up when reading):

Always on: The fill-light will continue to glow after the device is turned on; it is recommended to set it to always on when the reading environment is dark or there is no light at all.

Always off: Under any circumstance, the light will not light up; it is recommended to set it to no light when read the barcode is on the screen.

Light on when reading: The fill-light lights up when reading, and goes o ff at other times.



5.1.2 Control method of fill-light

The fill-light control mode supports PWM control or level control. When i t is in PWM mode, you can set the brightness of the fill-light. When it is in the level mode, you can set whether the fill-light is on low level or high level. The default is PWM control, you can use the following setting code to set the brightness.





5.1.3 Set fill-light in level-mode

Note: You need to set the fill-light to level mode first, the setting will take ef fect immediately, and the factory setting will be restored to the default value.

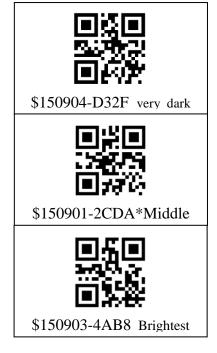




5.1.4 Lighting brightness setting

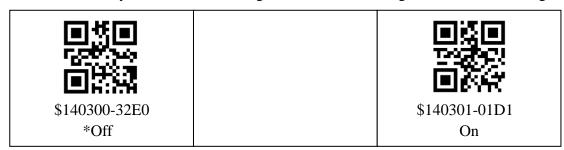
The brightness can be set only when the light control mode is PWM mode.





5.1.5 Automatically turn on the fill light in dark environment

After turning on this function, in the automatic sensing mode, the module can detect the ambient brightness. When the ambient brightness is too low, it can automatically turn on the fill light with a lower brightness of the fill light.



5.1.6 Automatic fill light threshold

This function is a detailed function of "5.1.5 Automatic Fill Light". This function sets the brightness level at which the fill light will automatically light up





5.1.7 Time interval of auto fill-light on

This function is the detailed function of "5.1.5 Automatic Fill Light". This function sets how long the fill light will turn on when the ambient bright ness is below the threshold. In the time before turning on, once the ambient b

rightness exceeds the threshold, it will re-time the timer. The default interval time is 0 seconds.

\$140400-63CD	\$140405-9C38	\$14043C-6797
*no interval	5S	60S
\$140478-6FF4	\$1404B4-1961	\$1404FF-AB9A
120S	180S	255S

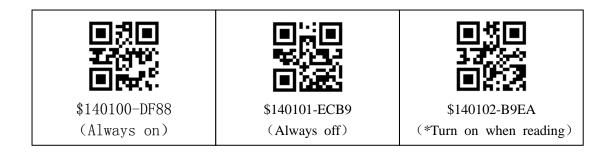
5.2 Aiming-Light

5.2.1 Aiming-Light mode

The aiming beam can help users find the best reading position when shoo ting and reading; only modules with aiming lights have this function. The user can choose any of the following modes according to the application environm ent (the default is to aim when reading):

Always on: Continuously on.

Always off: The aiming-light is off under any circumstances. **Bright when reading:** only turn on aiming-light when reading.



5.2.2 Aiming light flashes

The user can choose whether the aiming light will flash when the light is on, the default is to turn on the flashing.



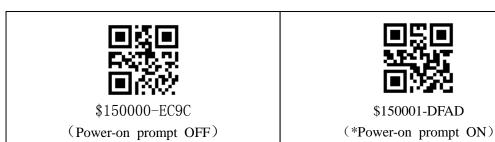


6 Prompt during output

6.1 Power-on prompt

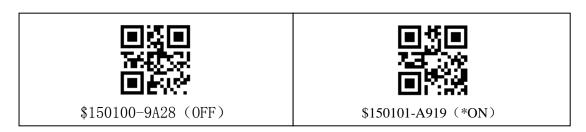
If the power-on prompt is turned on, the buzzer and lighting will send ou t a prompt signal after the device is successfully started, which is turned on b y default.

\$150001-DFAD



6.2 Buzzer prompt when reading

If the reading sound is turned on, the buzzer will beep once every time the d ecoding is successful. Default is ON.



6.3 Buzzer prompt when setting

If the setting prompt sound is turned on, the buzzer will sound according to t he setting result each time the parameter is set (3 beeps for successful setting, 1 long beep for failure). Default on







\$150A01-EB6C (*ON)

6.4 LED Indicator light

LED Indicator light ON/OFF 6.4.1

If the LED indicator is turned on, the LED indicator will flash once ever y time the reading is successful. It is turned on by default.



\$150200-01F4 (OFF)



\$150201-32C5 (*ON)

6.4.2 Set the working level of the reading result indicator

Note: The settings will take effect immediately, and the factory settings will be restored to default values.





6.5 Fill-Light control signal output

If enabled, the original LED indicator function will automatically be invali d, the built-in light of the scan code module is turned off, and the light contr ol signal will be output from the LED indicator control IO port. A high level indicates that the light is on, and a low level indicates that the light is on. Th e light turns off. Disabled by default.

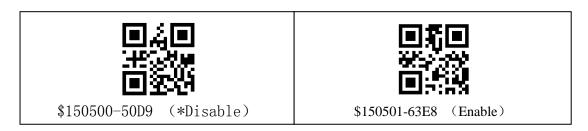




\$150601-F834 (Enable)

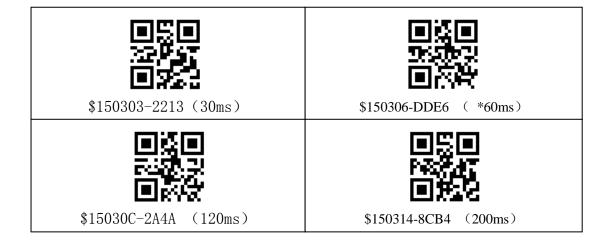
6.6 Power-on command prompt

If enabled, after the device is started, the command "\$150600-CB05" will be sent to the host, indicating that the device is ready.



6.7 Buzzer sound duration

The duration of the buzzer sound after the scan code is successfully read once, the default is 60ms.



6.8 Buzzer signal output mode

Set the buzzer control signal, the default is PWM signal to control the buzzer output. The setting will not take effect immediately, and it will take effect after the setting is manually restarted.



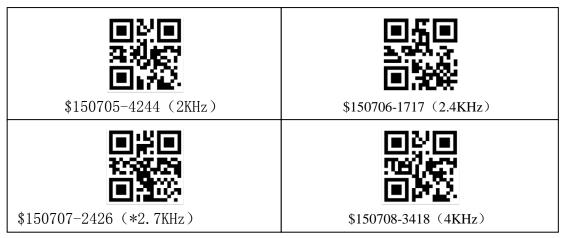
\$150400-266D (Level output)



\$150401-155C (*PWM output)

6.9 Buzzer frequency

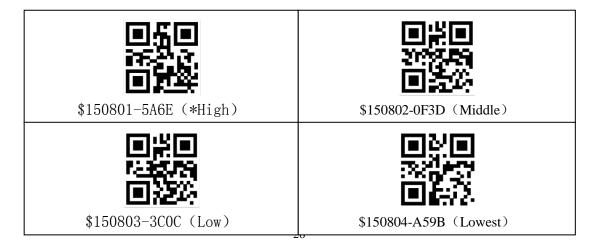
This function can be set only when the buzzer control signal is in PWM mode (the control signal output can be set in section 6.8). According to the fr equency of the buzzer, set the appropriate control frequency, the default is 2.7



KHZ.

6.10 Buzzer loudness adjustment

This function can be set when the buzzer control signal is in PWM mode (the control signal output can be set in section 6.8) to adjust the loudness of the buzzer. The default is the loudest.



6.11 Buzzer working level

This setting is only valid when the buzzer signal output mode is "level output"



\$382800-037C Sound under Low level



\$382801-304D * Sound under high level

7 Data editing

Directions:

(1) data format:

Prefix	Barcode type	data	suffix	CRC check	terminator

- (2) The prefix, barcode type name, suffix, CRC check, and terminator are opt ional, and can be set by scanning setting code or sending serial commands.
- (3) Set to remove the user's original data, you can remove the number of byt es specified by the original data according to the setting.
- (4) Set filtering rules to filter specific characters or strings in user data.
- (5) Set the original data output case, the letters can be output in uppercase or lowercase according to the setting \circ

7.1 Remove original data settings

This function is to remove the first N bytes and the last M bytes of data in the user's original data. After this function is successfully set, the first N bytes and last M bytes of data in the user data will be removed. If N+M is g reater than or equal to the user data length, there will be a sound prompt, but no data output. N being 0 means not removing the previous data of the user, and M being 0 means not removing the last of data. The maximum of M an d N is 20, that is, the first 20 bytes and the last 20 bytes of the data can be removed at most.

7.1.1 Example 1 Remove the first 20 bytes of user data



Example 1 Setting code description:

\$2030 is the command identifier that removes the first N bytes of the user's o riginal data, which is fixed

20 is to remove the byte length in front of the original data (in decimal notati on) (0-20 bytes), 20 bytes

- Connector, fixed

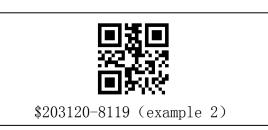
F7AD CRC check

7.1.2 Cancel remove the previous data



\$203000-99CD (Cancel remove the previous data)

7.1.3 Example 2 Remove the 20 bytes of data after the data



Example 2 description:

\$2031 is the command identifier that sets the function of removing the last M bytes in the original data, which is fixed

20 is to remove the byte length at the end of the original data (in decimal no tation) (0-20 bytes), 20 bytes

-Connector, fixed

8119 CRC check

7.1.4 Cancel to remove the data of end



\$203100-EF79 (cancel to remove the data of end)

7.2 Only output data at both ends(remove middle data)

This function is to provide users with a setting to output only the first X or the back Y bytes of the data. The range of X and Y is $0{\sim}255$. After settin g, the module will only output the first X or the last Y bytes of the data. If

both the front X only output and the back Y only function are set, the modul e will splice the first X bytes and the last Y bytes together for output. When X and Y are 0, the function is turned off. X and Y are 0 by default. If X+Y is greater than the data length, no action will be taken when processing the d ata.

The processing priority of the original data is: first "remove the original data", then "output only the two ends of the data" processing, and finally "prefix and suffix", "terminator" and other data processing.

7.2.1 Example 1 Only output the first 20 bytes of data



Example 1 description:

\$2032 is the command identifier that only outputs the first X bytes of data, an d it is fixed.

14 is the length of the byte after the original data is removed (in hexadecimal notation), 20 bytes

- Connector, fixed 8F51 CRC check

7.2.2 Cancel only output the first end data



\$203200-74A5 (Cancel only output the first end data)

7.2.3 Example 2 Only output the last 20 bytes of data



Example 2 description:

\$2033 is a command that only outputs the last Y bytes of data, which is fixed 14 is the length of the byte after the original data is removed (in hexadecimal notation), 20 bytes

- Connector, fixed

F9E5 CRC check

7.2.4 Cancel only output backend data



\$203300-0211 (Cancel only output backend data)

7.3 Add prefix

7.3.1 Add prefix example1 example2

This function is to add a prefix to the original data. After this function is enabled, if the reading is successful, the corresponding prefix will be added b efore the data. Two examples are provided below, and users can add their own prefixes according to the instructions.



\$202004-HEAD-7591 (example1) Add HEAD as prefix



\$202020-HEAD0123456789abcdef-5B3E (example2) Add HEAD0123456789abcdef as a prefix

Explanation for Example 1:

Add a prefix setting to the string (the prefix is HEAD): \$2020 ithe identifier of the prefix, which is fixed

04 is the byte length of the prefix content (1-20 bytes), 4 bytes

-Connector, fixed

HEAD prefix content, the length must be consistent with the "prefix byte len gth" above

- Connector, fixed

7591 CRC check, the CRC16 check of \$202004-HEAD- is 0x7591 (2 words), just convert it into string form 7591 (4 bytes); CRC16 polynomial is 0x1021.

The final command is a string: \$202004-HEAD-7591.

0x30 0x34 The byte length of the prefix content (1-20 bytes), that is, the strin g 04, 4 bytes

0x2d connector, fixed

0x48 0x45 0x41 0x44 prefix content, the length must be consistent with the "b yte length of prefix content" above

0x2d connector, fixed

0x37 0x35 0x39 0x31 CRC check, hexadecimal data 0x24 0x32 0x30 0x32 0x 30 0x30 0x34 0x2d0x48 0x45 0x41 0x44 0x2d CRC16 check is 0x7591 (2 wo rds); convert it into string form 7591 (4 bytes, If there are a 'a', 'b', 'c', 'd', 'e', 'f', they must be changed to uppercase), and then convert the string form to hexadecimal form 0x37 0x35 0x39 0x31; CRC16 The polynomial is 0x1021.

The final command is hexadecimal data: 0x24 0x32 0x30 0x32 0x30 0x30 0x3 4 0x2d 0x48 0x45 0x41 0x44 0x2d 0x37 0x35 0x39 0x31. The prefix HEAD can be set by sending data in hexadecimal format through the interface.

7.3.2 Clear prefix



7.4 Add suffix

7.4.1 Add suffix example1 example2



\$202104-TAIL-FB3A (example1) Add suffix TAIL



\$202120-LIAT0123456789abcdef-E0BB (example 2) Add suffix LIAT0123456789abcdef

Example 1 description:

\$2021 suffix command, fixed

04 Length of suffix content byte length (1-20 bytes), 4 bytes

- Connector, fixed

TAIL suffix content, the length must be consistent with the "byte length of suffix content" above

- Connector, fixed

FB3A CRC check

For specific instructions and the setting method of character string and hexadec imal suffix, please refer to the setting method of prefix.

7.4.2 Clear suffix



\$202100-4528 (clear suffix)

7.5 Data filtering rule settings

This function is to filter the target character data contained in the data. A fter this function is turned on, if the reading is successful, a string of data equal to the filtered character data will be removed from the data.

7.5.1 example 1 Filter a0 in the data



\$202202-a0-B912 (example1) Filter a0 Example 1 description:

\$2022 is the command to set the filter function, which is fixed

02 is the byte length of the filtered data part (1-20 bytes), 2 bytes

-Connector, fixed

a0 is the content of the filtered data

-Connector, fixed

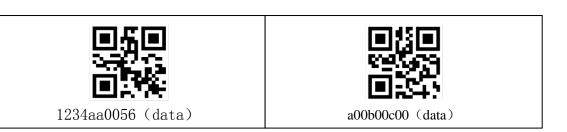
B912 CRC check

For specific instructions, as well as the setting method of string and hexadecim al filter rules, please refer to the setting method of prefix.

Data to be filtered (example):

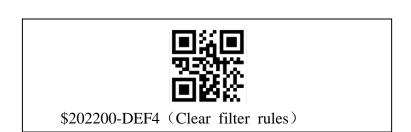
The following two examples are used to test the filtering rule "a0". After scan ning the code or sending the filtering rule "\$202202-a0-B912" through the seri al port, scan the two data examples below. The "a0" contained in the string w ill be Is filtered out.

0



Scanning result after setting "\$202202-a0-B912": "1234aa0056" scans the code and the result is "1234a056" The result of scanning "a00b00c00" is "0b00c00"

7.5.2 Clear filter rules



7.6 CRC Check

This function is to add a CRC check to the end of the data (see note (2) in the brief description) function, including the prefix part, the bar code type name, the data part, and the suffix part; but it does not include the terminator. No output by default.



\$202301-9B71 (CRC check output)



\$202300-A840 (CRC check no output)

7.7 Terminator

This function is to allow the host to quickly distinguish the current readin g results. After this function is turned on, if the reading is successful, the corr esponding terminator will be added after the data. No end mark by default.

\$201000-DD4E	\$201001-EE7F
*No end mark	TAB(0x0B)
\$201002-BB2C	\$201003-881D
CR (0x0D)	CRLF(0x0D,0x0A)

7.8 Barcode type character output







\$202401-CA5C Output

If it is set to output, the first byte of each bar code read will be marked as the type of the bar code, and the specific type of the bar code can be kn own by checking the appendix 1 bar code type output character table. No output by default.

7.9 Case output settings

This function can set whether the letters in the barcode data are output in all uppercase or lowercase. The default is that the data is not processed as-is output



\$204000-FE19
*As-is output



\$204001-CD28 All uppercase



\$204002-987B All lowercase

7.10 Prohibit URL output

This function can be set to prohibit the URL output or not (if it is disabled, there will be no response when the URL is scanned, there is no light, sound, and output response), and if it is set to not prohibit the URL output, it will respond normally and output the URL.



\$204200-1371 No output URL



\$204201-2040 *Output URL

8 Barcode reading configuration

Generally, the code system that is enabled by default is used for reading. The code system that is enabled by default is some commonly used code systems, and users generally do not need additional settings. Unless the code system required by the customer cannot be solved, turn on this code system in a single bar code configuration. The more code systems that are turned on, the worse the decoding effect will be, so you can turn off some unused barcode types to improve the decoding effect.

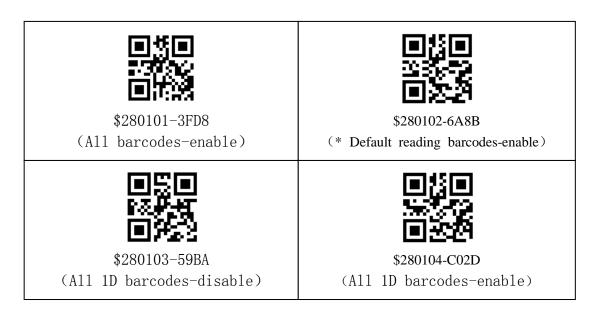
8.1 All barcode configurations

Allow all types to be read: All supported barcodes will be turned on.

*Open the default reading type: the default commonly used barcode will be op ened.

Prohibit reading all one-dimensional codes: all supported one-dimensional bar c odes will be prohibited from reading.

Allow to read all one-dimensional codes: will enable the reading of all support ed one-dimensional barcodes.



8.2 Single barcode configuration

Description of barcode length setting: setting the longest and shortest barcode r eading is helpful to scan the code system of a specific length, and you can sc an the barcode you want to scan more accurately. If the longest reading length of this type of barcode is set to 200 characters, and the shortest reading leng th is 100 characters, then only this type of barcode with a content of 100-200 characters can be scanned. This type of barcode with other numbers of charac

ters will not be recognized. If the length of the longest and shortest characters to be read is set to 100, the content of this type of bar code must be 100 characters before it can be read, so that the specified bar code can be read accurately. The steps to set the longest and shortest reading length are:

- (1) Scan this type code to enter the longest or shortest reading length setting c ode;
- (2) Scan the number code in Appendix 2 to set the length. If the length is to be set to 102, scan the number code 1, number 0, and number 3 in order. If the setting is wrong in the middle, scan the abandon code and start the setting again from step (1);
- (3) The longest scan code can be set to 9999, and the shortest can be set to 1. After setting in step (2), scan the save code again, the buzzer will beep 3 t imes to indicate that the setting is successful, and the setting will take effect i mmediately.

(Note: FW v6 series version only supports code enable setting, and does not s upport more detailed settings. FW v4 version supports all code settings)

8.2.1 CODE 128

(1) Enable and disable





(2) Reading length

The range of the max and min length of barcode reading is 1-48, the min default reading length is 1, and the max default reading length is 48. For the setting method, see the description of reading length setting.



(3) Enable and disable ISBT 128







8.2.2 **GS1_128**

(1) Enable and disable (Note: only FW v4 series version supports)





(2) Reading length

The range of the max and min length of the code reading is 1-80, the min default reading length is 1, and the max default reading length is 80. For the setting method, see the description of reading length setting.





8.2.3 CODE39

(1) Enable and disable





(2) Reading length

The range of the max and min length of barcode reading is 1-48, the min default reading length is 1, and the max default reading length is 48. For the setting method, see the description of reading length setting.





(3) Check code configuration

Note that the check digit type is only suitable for MOD4

- *0: No check character. Read and transfer barcodes with or without check char acters. (At this time, when scanning a barcode with a check character, the che ck character will be transmitted together)
- 1: Enable check and transmit check characters. If the check is passed, the chec k character will be transmitted together as the last digit of normal data, and th e bar code content will not be sent if the check fails
- 2: Enable check, but do not transmit check characters. If the check is passed, the normal data except the last check character will be transmitted, and the ba r code content will not be sent if the check fails.



*No check character



Enable Transmit check characters



Enable No transmit check characters

(4) Start/stop character transmission configuration

The start/stop characters are located at the front and end of the barcode. Confi gurable to transmit or not transmit start/stop characters

*0: Do not transmit start/stop characters 1: Transmit start/stop characters.



\$290550-6848 *No transmit



\$290551-5B79 Transmit

(5) Code 32 (PARAF) code enable and disable

PARAF Code 32 Pharmaceutical is a form of Code 39 barcode used by Italian pharmacies. This symbology is also called PARAF.



\$290570-0628 *Disable



\$290571-3519 Enable

(6) FULL ASCII Code39

If FULL ASCII Code39 decoding is enabled, some characters in the barco de will be decoded into single characters. For example: \$V will be decoded as ASCII character SYN, and /C will be decoded as ASCII character #. For det ails, see Appendix 3, code39 full ascii table.





8.2.4 Interleaved 2 of 5

(1) Enable and disable





(2) Reading length

The range of the max and min length of barcode reading is 1-48, the min default reading length is 1, and the max default reading length is 48. For the setting method, see the description of reading length setting.





(3) Check character

*0: No check character. Read and transfer barcodes with or without check characters. (At this time, when scanning a barcode with a check character, the check character will be transmitted together)

1: Enable check and transmit check characters. If the check is passed, the nor

mal data except the last check character will be transmitted, and the bar code content will not be sent if the check fails

2: Enable check, but do not transmit check characters. If the check is passed, the check character will be transmitted together as the last digit of normal data, and the bar code content will not be sent if the check fails.



* No check character



Enable
Transmit check characters



\$290A42-B19E

Enable

No transmit check characters

8.2.5 Straight 2 of 5 industrial

(1) Enable and disable



\$290C01-D565 Enable



\$290C00-E654 *Disable

(2) Reading length

The range of the max and min reading length is 1-48, the min default reading length is 4, and the max default reading length is 48. For the setting met hod, see the description of reading length setting.



\$290C20-8834 Min read length



\$290C30-BF04 Max read length

8.2.6 Straight 2 of 5 IATA

(1) Enable and disable (Note: only FW v4 series version supports)





(2) Reading length

The range of the max and min reading length is 1-48, the min default reading length is 4, and the max default reading length is 48. For the setting met hod, see the description of reading length setting.





8.2.7 Matrix 2 of 5

(1) Enable and disable





(2) Reading length

The range of the max and min reading length is 1-48, the min default reading length is 4, and the max default reading length is 48. For the setting met hod, see the description of reading length setting.

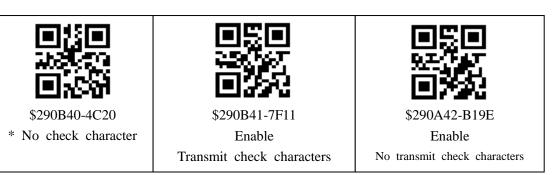




(3) Check character

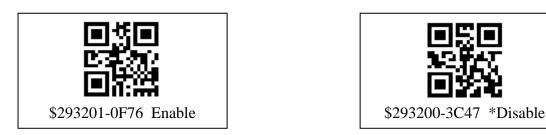
*0: No check character. Read and transfer barcodes with or without check characters. (At this time, when scanning a barcode with a check character, the check character will be transmitted together)

- 1: Enable check and transmit check characters. If the check is passed, the check character will be transmitted together as the last digit of normal data, and the bar code content will not be sent if the check fails
- 2: Enable check, but do not transmit check characters. If the check is passed, the normal data except the last check character will be transmitted, and the bar code content will not be sent if the check fails



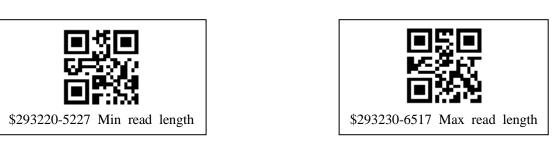
8.2.8 Grid Matrix

(1) Enable and disable (Note: only FW v4 series version supports)



(2) Reading length

The range of the max and min length of the code reading is 1-2751, the min default reading length is 1, and the max default reading length is 2751. F or the setting method, please refer to the description of reading length setting.



8.2.9 CODE 93

(1) Enable and disable



\$290601-2B55 *Enable



\$290600-1864 Disable

(2) Reading length

The range of the maxand min length of the code reading is 1-80, the min default reading length is 1, and the max default reading length is 80. For the setting method, see the description of reading length setting.



\$290620-7604 Min read length



\$290630-4134 Max read length

8.2.10 CODE 11

(1) Enable and disable



\$290801-890F Enable



\$290800-BA3E *Disable

(2) Reading length

The range of the max and min length of barcode reading is 1-80, the min default reading length is 4, and the max default reading length is 80. For the setting method, see the description of reading length setting.



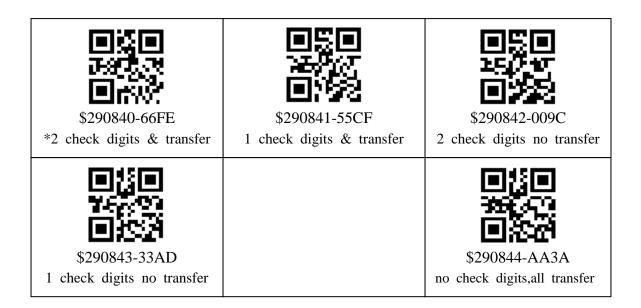
\$290820-D45E Min read length



\$290830-E36E Max read length

(3) Check character

- *0: 2 check digits & transfer
- 1: 1 check digits & transfer
- 2: 2 check digits no transfer
- 3: 1 check digits no transfer
- 4: no check digits, all transfer



8.2.11 CODABAR

(1) Enable and disable





(2) Reading length

The range of the maximum and minimum length of barcode reading is 2-60, the minimum default reading length is 4, and the maximum default reading length is 60. For the setting method, please refer to the description of reading length setting.





\$290930-95DA Max read length

(4) Enable and disable transmission start/stop characters

The start/stop characters are located at the front and end of the barcode. Confi gurable to transmit or not transmit start/stop characters

*0: Do not transmit start/stop characters 1: Transmit start/stop characters



\$290950-277A *No transmit



\$290951-144B Transmit

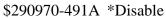
(5) cascade

When cascading is enabled, the barcode scanner will search for the Codabar b arcode with the start character "D", which is adjacent to the barcode with the stop character "D".

In this case, the two barcodes are concatenated into one, and the "D" character is omitted.

CODABAR cascade switch, *0: close, 1: open







\$290971-7A2B Enable

8.2.12 TELEPEN

(1) Enable and disable (Note: only FW v4 series version supports)



\$292A01-7C8E Enable



\$292A00-4FBF *Disable

(2) Reading length

The range of the max and min length of barcode reading is 2-80, the min default reading length is 4, and the max default reading length is 80. For the setting method, please refer to the description of reading length setting.



\$292A20-21DF Min read length



\$292A30-16EF Max read length

8.2.13 MSI

(1) Enable and disable

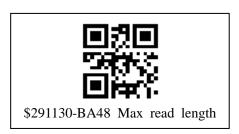




(2) Reading length

The range of the maximum and minimum length of barcode reading is 4-48, the minimum default reading length is 4, and the maximum default reading length is 48. For the setting method, please refer to the description of reading length setting.





8.2.14 GS1 DataBar(RSS)

(1) GS1 DataBar Omnidirectional (RSS_14) enable and disable





(2) GS1 DataBar Limited enable and disable





(3) GS1 DataBar Expanded enable and disable



\$291705-3B74 Enable



\$291704-0845 *Disable

(4) GS1 DataBar Expanded Reading length

The range of the max and min length of barcode reading is 4-74, the min default reading length is 4, and the max default reading length is 74. For the setting method, please refer to the description of reading length setting.



\$291720-AAE1 Min read length



\$291730-9DD1 Max read length

8.2.15 PDF417

(1) Enable and disable



\$292501-F40A Enable



\$292500-C73B *Disable

(2) Reading length

The range of the max and min length of barcode reading is 1-2400, the min default reading length is 4, and the max default reading length is 2400. F or the setting method, please refer to the description of reading length setting.



\$292520-A95B Min read length



\$292530-9E6B Max read length

8.2.16 MICRO PDF

(1) Enable and disable (Note: only FW v4 series version supports)



\$291401-6C6C Enable



\$291400-5F5D *Disable

(2) Reading length

The range of the max and min length of the barcode is 1-250, the min d efault scanning length is 1, and the max default scanning length is 250. For th e setting method, please refer to the description of scanning length setting.



\$291420-313D Min read length



\$291430-060D Max read length

8.2.17 Aztec Code

(1) Enable and disable (Note: only FW v4 series version supports)



\$293601-C587 Enable



\$293600-F6B6 *Disable

(2) Reading length

The range of the max and min lengths of reading codes is 1-3832, the min default reading length is 1, and the max default reading length is 3832. For the setting method, please refer to the description of reading length setting.



\$293620-98D6 Min read length



\$293630-AFE6 Max read length

8.2.18 MaxiCode

(1) Enable and disable(Note: only FW v4 series version supports)





(2) Reading length

The range of the max and min length of barcode reading is 1-93, the min default reading length is 4, and the max default reading length is 93. For the setting method, please refer to the description of reading length setting.





8.2.19 MICRO QR

(1) Enable and disable(Note: only FW v4 series version supports)





8.2.20 Han Xin code

(1) Enable and disable





(2) Reading length

The range of the max and min length of barcode reading is 1-1000, the min default reading length is 1, and the max default reading length is 1000. F or the setting method, please refer to the description of reading length setting.





8.2.21 China Post (Hong Kong 2 of 5)

(1) Enable and disable(Note: only FW v4 series version supports)





(2) Reading length

The range of the max and min length of barcode reading is 2-80, the min default reading length is 4, and the max default reading length is 80. For the setting method, please refer to the description of reading length setting.





8.2.22 Data Matrix

(1) Enable and disable





(2) Reading length

The range of the max and min length of barcode reading is 1-3116, the min default reading length is 1, and the max default reading length is 3116. F or the setting method, please refer to the description of reading length setting.





8.2.23 NEC 2 of 5

(1) Enable and disable





(2) Reading length

The range of the max and min length of barcode reading is 2-80, the min default reading length is 4, and the max default reading length is 80. For the setting method, please refer to the description of reading length setting.

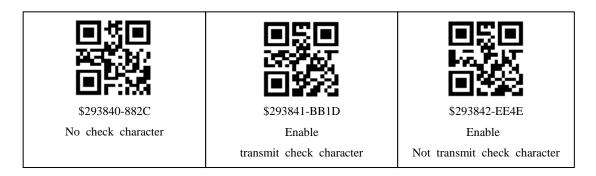




(3) Check character

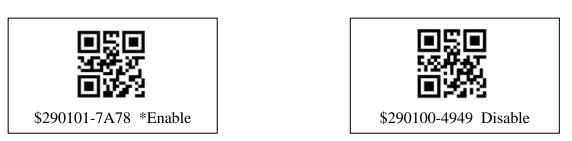
- *0: No check character. Read and transfer barcodes with or without check characters. (At this time, when scanning a barcode with a check character, the check character will be transmitted together)
- 1: Enable check and transmit check characters. If the check is passed, the check character will be transmitted together as the last digit of normal data, and the bar code content will not be sent if the check fails
- 2: Enable check, but do not transmit check characters. If the check is passed,

the normal data except the last check character will be transmitted, and the bar code content will not be sent if the check fails



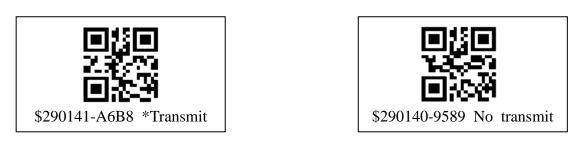
8.2.24 UPC-A

(1) Enable and disable



Note: When scanning UPC-A is closed, UPC-A barcode will be transmitted as EAN-13

(2) Check whether the code is transmitted



(3) Digital system

Digital system character transmission switch





(4) Additional code

2-digit additional code switch, *0: off, 1: on





-digit additional code switch, *0: off, 1: on





Additional code is required (only UPC-A with additional code is removed) swit ch, *0: off, 1: on





Additional code separator (whether to open spaces to separate additional codes) switch, 0: off, *1: on





8.2.25 UPC-E0 & UPC-E1

(1) Enable and disable



\$290201-E1A4 *Enable UPC-E0



\$291801-235E *Enable UPC-E1

\$290200-D295 Disable UPC-E0



\$291800-106F Disable UPC-E1

(2) Check whether the code is transmitted



\$290241-3D64 * Transmit



\$290240-0E55 No transmit

(3) Additional code

2-digit additional code switch, *0: off, 1: on



\$290260-6035 *Off



\$290261-5304 On

5-digit additional code switch, *0: off, 1: on



\$290262-0657 *Off



\$290263-3566 On

Additional code is required (only UPC-E with additional code) switch, *0: off, 1: on





Additional code separator (whether to open spaces to separate additional codes) switch, 0: off, *1: on





Digital system character transmission switch







(5) Barcode extension to 12-digit UPC-A

The UPC-E barcode is expanded to a 12-digit UPC-A format switch, *0: off, 1: on





8.2.26 EAN/JAN-13

(1) Enable and disable

Note: If you want to convert UPC-A barcode to EAN-13 format, please scan

UPC-A to close the barcode





Check character

Check whether the character is transmitted





(3) Additional code

2-digit additional code switch, *0: off, 1: on





5-digit additional code switch, *0: off, 1: on





Additional code required (only EAN/JAN-13 with additional code removed) switch, *0: off, 1: on





Additional code separator (whether to open spaces to separate additional codes) switch, 0: off, *1: on





(4) ISBN Translate

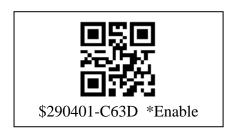
When set to ISBN symbol transmission, EAN-13 Bookland symbol will be converted to equivalent ISBN symbol format





8.2.27 EAN/JAN-8

(1) Enable and disable





(2) Check whether the character is transmitted





(3) Additional code

2-digit additional code switch, *0: off, 1: on



5-digit additional code switch, *0: off, 1: on



\$290461-749D On



\$290462-21CE *Off



\$290463-12FF On

Additional code required (only EAN/JAN-8 with additional code removed) swit ch, *0: off, 1: on



\$290404-8B08 *UII



Additional code separator (whether to open spaces to separate additional codes) switch, 0: off, *1: on





Appendix 1 Barcode Type Output Character List

If the barcode type character is set to output, the first byte of each barco de read indicates the type of the barcode. The bar code types corresponding to the characters are shown in the following table:

Barcode type	Output character		
AZTEC_CODE	В		
China Post	F		
CODABAR	G		
CODE11	I		
CODE39	M		
CODE39_BASE32 (CODE 32)	L		
CODE93	0		
CODE128	J		
DATAMATRIX	S		
EAN8	W		
EAN13	V		
GRID MATRIX	X		
GS1 128 (EAN-128)	Y		
HANXIN CODE	Z		
Interleaved 2 of 5	С		
Matrix 2 of 5	h		
MAXICODE	i		
MICROPDF	j		
MSI-Plessey	k		
PDF417	m		
QRCODE/ MICRO QR	q		
RSS -14 (GS1_DATABAR)	r		
RSS_Expand (GS1_DATABAR_EXP)	>		
RSS_Limited (GS1_DATABAR_LIM)	<		
Standard 2 of 5/ Industrial 2 of 5/ IATA 2 of 5	S		
TELEPEN	t		
TRIOPTIC	u		
UPCA	W		
UPCE	X		
NEC 2 of 5	1		

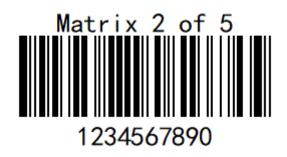
Appendix 2 Digital Code

	I	
		■経■
\$282001-0DEF (Digital code 1)		\$282002-58BC (Digital code 2)
(Digital code 1)		(Digital code 2)
\$282003-6B8D		\$282004-F21A
(Digital code 3)		(Digital code 4)
 国 新国 7869/2		3645 AL
\$282005-C12B		\$282006-9478
(Digital code 5)		(Digital code 6)
90 BO		報告任
回路機		
\$282007-A749		\$282008-B777
(Digital code 7)		(Digital code 8)
回然回		■5.■
200		≥ Saat
国際級		
\$282009-8446		\$282000-3EDE
(Digital code 9)		(Digital code 0)
		<u> </u>
#20201 AZDE		Шн: Ж
\$283001-A7BE (Save)		\$283000-948F (Abandon)
Save		(Toundon)

Appendix 3 CODE39 FULL ASCII Correspondence Table

ASCII	ENCODING	ASCII	ENCODING	ASCII	ENCODING	ASCII	ENCODING
NUL	%U	SP	Space	@	%V	`	%W
SOH	\$A	!	/A	A	A	a	+A
STX	\$B	"	/B	В	В	b	+B
ETX	\$C	#	/C	С	С	С	+C
EOT	\$D	\$	/D	D	D	d	+D
ENQ	\$E	%	/E	Е	Е	e	+E
ACK	\$F	&	/F	F	F	f	+F
BEL	\$G	•	/G	G	G	g	+G
BS	\$H	(/H	Н	Н	Н	Н
HT	\$I)	/I	I	I	i	+I
LF	\$J	*	/J	J	J	j	+J
VT	\$K	+	/K	K	K	k	+K
FF	\$L	,	/L	L	L	1	+L
CR	\$M	-	-	M	M	m	+M
SO	\$N			N	N	n	+N
SI	\$O	/	/O	О	0	0	+O
DLE	\$P	0	0	P	P	p	+P
DC1	\$Q	1	1	Q	Q	q	+Q
DC2	\$R	2	2	R	R	r	+R
DC3	\$S	3	3	S	S	s	+S
DC4	\$T	4	4	T	T	t	+T
NAK	\$U	5	5	U	U	u	+U
SYN	\$V	6	6	V	V	v	+V
ETB	\$W	7	7	W	W	w	+W
CAN	\$X	8	8	X	X	x	+X
EM	\$Y	9	9	Y	Y	у	+Y
SUB	\$Z	:	/Z	Z	Z	z	+Z
ESC	%A	;	%F	[% K	{	%P
FS	%B	<<	%G	\	%L	I	%Q
GS	%C	=	%H]	%M	}	%R
RS	%D	>	%I	^	% N	~	%S
YS	%E	?	%J	-	%O	DEL	%T, %X, %Y, %Z

Appendix 4 Test Barcode











Industrial 2 of 5

